



Dart Aerospace Ltd.  
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Canada

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Fax 613 632-5246

**D206-558-041****Job Sheet 200350****Part No:** D206-558-041**Job Qty:** 1 pcs**Part Name:** Single Mirror Installation

5213003

**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/10/19**Job Tracking No:****Due Date:** 11/15/19**Created By:** Jennifer Renwick**Type:** Return**Description:** RA670

**Note:** DWG REV D SHEET 13 IPP F 02.09.19 Re-format; Incorporated D2065 KJ IPP Rev:G 08-05-14 now @ chg006/ add D3778-1 per ECN1171 DD verified:ec IPP Rev:H 08-08-19 now @ chg 007 DD verified by:ec IPP Rev:I 10.03.17 add pick kit DD verified by:JLM IPP REV:J 11.01.19 AS PER CHG009 DD VERF:EC IPP REV:K 14.09.09 AS PER IIN REV.D DD VERF:JLM

**Ship Via:****Bill of Materials**

## Job Routing

| Op No | Operation                    | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off               |
|-------|------------------------------|-------|------------|----------|-----------|---------|------------------------|-----------|------------------------|
|       |                              |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |                        |
| 100   | Rework - 1 - Startup Returns | 1 pcs | 11/15/19   |          | 0.00      | 0.00    | QC 6 - 40 - S          |           | done -<br>See Attached |
|       |                              |       |            |          |           |         | QC 6 - 61 - S          |           |                        |
|       |                              |       |            |          |           |         | QC 6 - 68 - S          |           |                        |
|       |                              |       |            |          |           |         | QC 6 - 9 - S           |           |                        |
|       |                              |       |            |          |           |         | QC 6 - 81 - S          |           |                        |
| 140   | Packaging 3-1 - Stock - B4B  | 1 pcs | 11/15/19   |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B  |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 2 - B4B  |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 3 - B4B  |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 4 - B4B  |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 5 - B4B  |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 6 - B4B  |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 7 - B4B  |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 8 - B4B  |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 9 - B4B  |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 10 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 11 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 12 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 13 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 14 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 15 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 16 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 17 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 18 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 19 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 20 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 21 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 22 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 23 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 24 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 25 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 26 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 27 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 28 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 29 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 30 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 31 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 32 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 33 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 34 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 35 - B4B |           |                        |
|       |                              |       |            |          |           |         | Packaging 3 - 36 - B4B |           |                        |
| 145   | DC - 1 - B4B                 | 1 pcs | 11/15/19   |          | 0.00      | 0.00    | DC - 1 - B4B           |           | DAS 21 NOV 21 2019     |
|       |                              |       |            |          |           |         | DC - 2 - B4B           |           |                        |
| 150   | QC 21 - FG                   | 1 pcs | 11/15/19   |          | 0.00      | 0.00    | QC 21 - FG - 21        |           | DAS 21 NOV 21 2019     |
|       |                              |       |            |          |           |         | QC 21 - FG - 70        |           |                        |
|       |                              |       |            |          |           |         | QC 21 - SA - 53        |           |                        |

Part Op 140 - Identify and pack for shipping as per PPP D206-558-041  
 Descriptions: 145 - (Document Control) Photocopy bluefile and type labels as per PPP D206-558-041 CHG009  
 150 - (QC21- Final Inspection - Work Order Release)

FG011

## Job BOM

| Part / Item  | Component Name             | Quantity     | Operation                        | Container |
|--------------|----------------------------|--------------|----------------------------------|-----------|
| D206-558-041 | Single Mirror Installation | 1 pcs (1 ea) | 100-Rework - 1 - Startup Returns |           |

**Job Allocations**

| Operation                        | Component Part | Required | Inventory | Allocated |
|----------------------------------|----------------|----------|-----------|-----------|
| 100-Rework - 1 - Startup Returns | D206-558-041   | 1        | 1         | 0         |

**Part Specifications**

Specifications could not be found.

Plex 11/14/19 10:35 AM Dart.Renwick.Jennifer



Dart Aerospace Ltd.  
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Hawkesbury, ON  
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Tel (613) 632-5200  
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## Container History for S213003

| Change Date     | By             | Job    | Part         | Rev | Operation                    | Material | Chg    | Serial No/Batch | Gross | Tare | Net | Len | Qty | Location      | Status              | Accounting Job | Defect | Type   |
|-----------------|----------------|--------|--------------|-----|------------------------------|----------|--------|-----------------|-------|------|-----|-----|-----|---------------|---------------------|----------------|--------|--------|
| 9/11/19 3:35 PM | Tollis, Andrew | 200350 | D206-558-041 |     | Rework - 1 - Startup Returns |          |        | S213003         | 0     | 0    | 0   | 0   | 0   | QC 6 - 61 - S | WIP                 |                |        | Create |
| 9/11/19 3:35 PM | Tollis, Andrew | 200350 | D206-558-041 |     | Rework - 1 - Startup Returns |          |        | S213003         | 0     | 0    | 0   | 0   | 1   | QC 6 - 61 - S | WIP                 |                |        | Produ  |
| 9/11/19 3:35 PM | Tollis, Andrew | 200350 | D206-558-041 |     | Rework - 1 - Startup Returns |          | CHG009 | S213003         | 0     | 0    | 0   | 0   | 1   | QC 6 - 61 - S | Conditional Release |                |        | Produ  |
| 9/11/19 3:36 PM | Tollis, Andrew | 200350 | D206-558-041 |     | Rework - 1 - Startup Returns |          | CHG009 | S121160         | 0     | 0    | 0   | 0   | 1   | QC 6 - 61 - S | WIP                 |                |        | Updat  |

## Job Routing

| Op No | Operation                    | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off |
|-------|------------------------------|-------|------------|----------|-----------|---------|------------------------|-----------|----------|
|       |                              |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |          |
| 100   | Rework - 1 - Startup Returns | 1 pcs | 9/24/19    |          | 0.00      | 0.00    | QC 6 - 40 - S          |           | DAS      |
|       |                              |       |            |          |           |         | QC 6 - 61 - S          |           | 61       |
|       |                              |       |            |          |           |         | QC 6 - 68 - S          |           | 9-89     |
|       |                              |       |            |          |           |         | QC 6 - 9 - S           |           |          |
|       |                              |       |            |          |           |         | QC 6 - 81 - S          |           |          |
| 140   | Packaging 3-1 - Stock - B4B  | 1 pcs | 9/24/19    |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B  |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 2 - B4B  |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 3 - B4B  |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 4 - B4B  |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 5 - B4B  |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 6 - B4B  |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 7 - B4B  |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 8 - B4B  |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 9 - B4B  |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 10 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 11 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 12 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 13 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 14 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 15 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 16 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 17 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 18 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 19 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 20 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 21 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 22 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 23 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 24 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 25 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 26 - B4B |           |          |
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|       |                              |       |            |          |           |         | Packaging 3 - 29 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 30 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 31 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 32 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 33 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 34 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 35 - B4B |           |          |
|       |                              |       |            |          |           |         | Packaging 3 - 36 - B4B |           |          |
| 145   | DC - 1 - B4B                 | 1 pcs | 9/24/19    |          | 0.00      | 0.00    | DC - 1 - B4B           |           |          |
|       |                              |       |            |          |           |         | DC - 2 - B4B           |           |          |
| 150   | QC 21 - FG                   | 1 pcs | 9/24/19    |          | 0.00      | 0.00    | QC 21 - FG - 21        |           |          |
|       |                              |       |            |          |           |         | QC 21 - FG - 70        |           |          |
|       |                              |       |            |          |           |         | QC 21 - SA - 53        |           |          |

Part Op 140 - Identify and pack for shipping as per PPP D206-558-041

Descriptions: 145 - (Document Control) Photocopy bluefile and type labels as per PPP D206-558-041 CHG009

150 - (QC21- Final Inspection - Work Order Release)

# Inspection Sheet Complete RA670 Hawkesbury

| Part Number  |  | Original Batch / Serial # / Ctrl # | Original Revision # | Quantity | Part Complete                           | Rev/CHG Current                         | New Paperwork                           | New Labels                              | Disposition | Original Container # | New (Receiving) Serial # | New Job # | Work order instructions                                                                                                                                 |
|--------------|--|------------------------------------|---------------------|----------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-------------|----------------------|--------------------------|-----------|---------------------------------------------------------------------------------------------------------------------------------------------------------|
| D206-558-041 |  | S121160                            |                     | 1        | <input checked="" type="checkbox"/> Yes | <input checked="" type="checkbox"/> Yes | <input checked="" type="checkbox"/> Yes | <input checked="" type="checkbox"/> Yes | STOCK       |                      | S174751                  | 200350 ✓  | Kit complete with no damage but open by customer.<br>Repackage as per PPP.<br>Stock with new batch number at CHG 009.<br>Add new labels and paper work. |
| 0            |  |                                    |                     | 0        | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            |             |                      |                          |           |                                                                                                                                                         |
| 0            |  |                                    |                     | 0        | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            |             |                      |                          |           |                                                                                                                                                         |
| 0            |  |                                    |                     | 0        | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            |             |                      |                          |           |                                                                                                                                                         |
| 0            |  |                                    |                     | 0        | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            |             |                      |                          |           |                                                                                                                                                         |

Order 11314

Customer QA Ref #

QC Approval: AT

Date: 7-May-19

Special Return/Rework Instructions: